



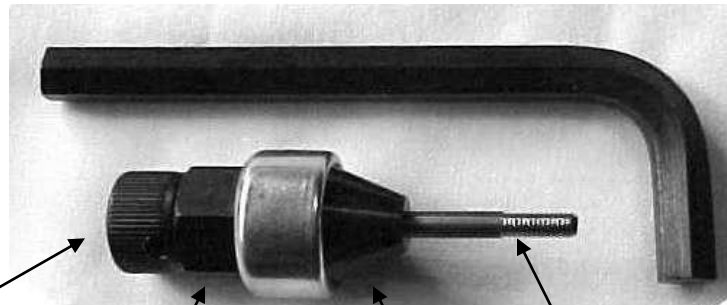
**ENFASCO INC.**  
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Fasteners / Hardware / Pneumatic Tools

## Operating Instructions for Manual

### Rivet-Nut Installation Tool

#### L845/C845/L722/C722



Socket of Jack Screw   Hex Nut   Anvil   Pull-Up Stud

**1)** Engage all threads of the Rivet-nut fastener on the pull-up stud. Advance anvil until it is tight on head of Rivet-nut (Fig. 1). Insert Rivet-nut into installation hole.



**Figure 1.**

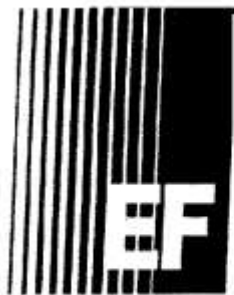
2) Place hex wrench in socket of jackscrew and hold stationary. Turn hex nut in clockwise direction with a wrench while holding tool at right angle to the work. Turn Hex nut until firm resistance indicates a complete upset of the Rivet-nut (Fig2).



**Figure 2.**

- 3) Break nut loose with counter clockwise movement. Remove both wrenches from the tool.
- 4) Remove tool from Rivet-nut by revolving entire tool in counter clockwise direction.
- 5) Test threads of installed Rivet-Nut by threading a bolt into the installed Rivet-Nut. Bolt should thread easily into Rivet-Nut fastener.

*\*Rivet-Nut Fasteners & tools are sold and serviced by:*



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