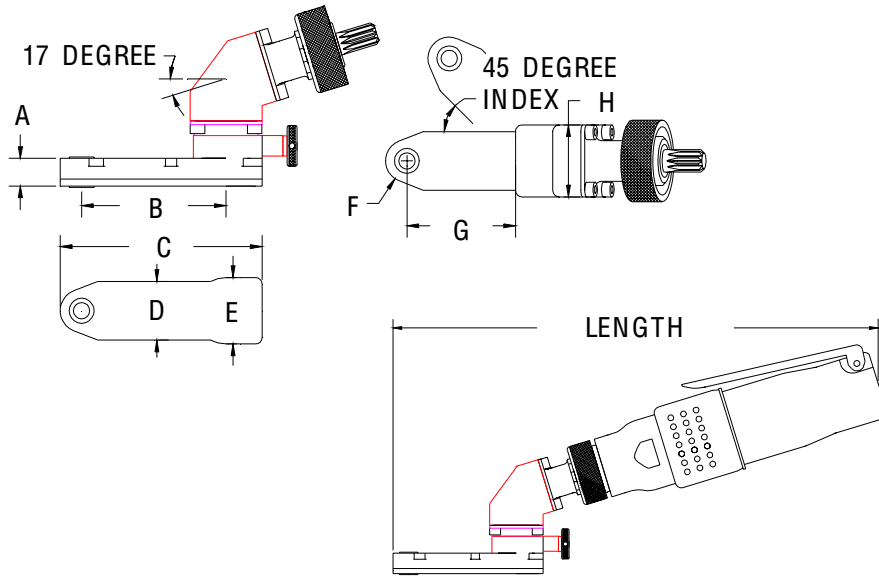


	A	B	C	D	E	F	G	H	SERIES 3 17 DEGREE DRILL	
INCH	.425	2.23	3.1	.90	1.02	.327	1.68	1.10	MAXIMUM RECOMMENDED DRILL DIAMETER	
MM	10.79	56.06	78.7	22.8	25.9	6.01	42.6	27.9	.312 INCH 7.92 mm	

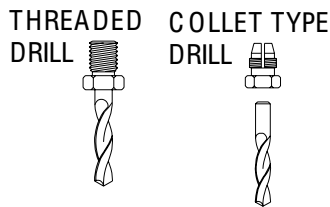


## SERIES 3 INDEXABLE 17 DEGREE DRILLS



### 16231 ATTACHMENT ONLY PART OF THE JIFFY MODULAR DRILL SYSTEM

The high nickel alloy used in our drill attachment gears make this unit SUPERIOR in drilling performance.



INTERNAL THREAD	
ADD TO TOOL No.	
1/4-28	A
10-32	C
9/32-40	E
5/16-24	F
COLLET	D

TOOL ORDER NUMBER	R.P.M.	LENGTH		WEIGHT	
		Inch	mm	Lbs.	Kg.
SD SERIES .30 HP MOTOR					
16458	250	10.5	266	1.8	.81
16459	500	10.5	266	1.8	.81
16460	750	10.5	266	1.8	.81
16461	1000	10.5	266	1.8	.81
16462	1500	10.5	266	1.8	.81
16463	2800	9.6	243	1.6	.72
SD2 SERIES .60 HP MOTOR					
16464	250	11.8	299	3.0	1.3
16465	450	10.9	276	2.6	1.1
16466	1000	10.9	276	2.6	1.1
16467	2000	9.9	251	2.2	1.0
16468	2700	9.9	251	2.2	1.0
16469	3500	9.9	251	2.2	1.0
SRD2 REVERSIBLE .40 HP MOTOR					
16470	250	11.8	299	3.0	1.3
16471	450	10.9	276	2.6	1.1
16472	1000	10.9	276	2.6	1.1
16473	2000	9.9	251	2.2	1.0
16474	2700	9.9	251	2.2	1.0