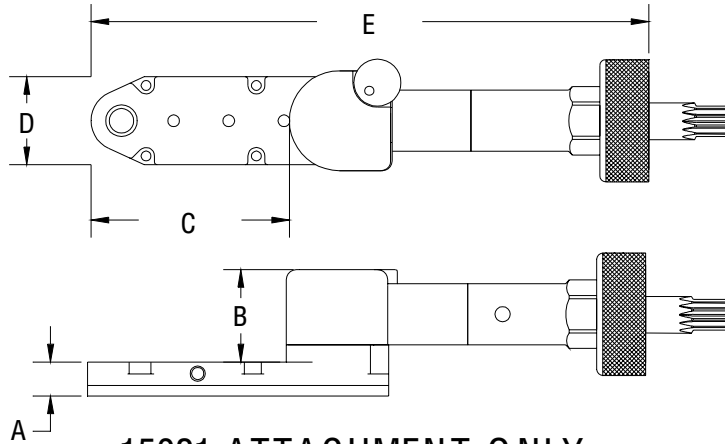


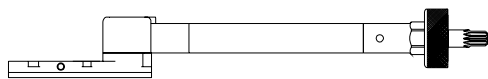
|      | A    | B     | C     | D     | E     | SERIES 2 PANCAKE DRILL                |         |
|------|------|-------|-------|-------|-------|---------------------------------------|---------|
| INCH | .350 | .943  | 2.027 | .900  | 5.774 | MAXIMUM RECOMMENDED<br>DRILL DIAMETER | .250    |
| MM   | 8.89 | 23.95 | 51.48 | 22.86 | 146.6 |                                       | 6.35 mm |



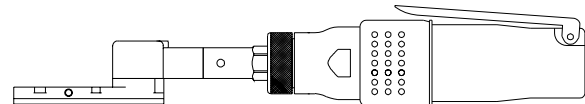
## ALL BEARING INDEXABLE PANCAKE DRILLS



**15021 ATTACHMENT ONLY**  
PART OF THE JIFFY MODULAR DRILL SYSTEM

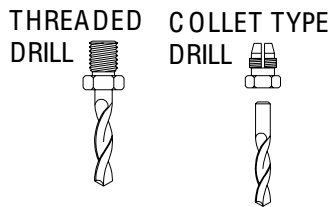


ATTACHMENT SHOWN WITH OPTIONAL  
3.750" 95.25mm EXTENSION ASSEMBLY No. 15047



SD2 2700 RPM

The high nickel alloy used in our drill attachment gears make this unit SUPERIOR in drilling performance.



| INTERNAL THREAD |   |
|-----------------|---|
| ADD TO TOOL No. |   |
| 1/4-28          | A |
| 10-32           | C |
| 9/32-40         | E |
| 5/16-24         | F |
| COLLET          | D |

| TOOL ORDER NUMBER            | R.P.M. | LENGTH |     | WEIGHT |     |
|------------------------------|--------|--------|-----|--------|-----|
|                              |        | Inch   | mm  | Lbs.   | Kg. |
| SD SERIES .30 HP MOTOR       |        |        |     |        |     |
| 16260                        | 250    | 12.1   | 307 | 1.7    | .77 |
| 15022                        | 500    | 12.1   | 307 | 1.7    | .77 |
| 15023                        | 750    | 12.1   | 307 | 1.7    | .77 |
| 15024                        | 1000   | 12.1   | 307 | 1.7    | .77 |
| 15025                        | 1500   | 12.1   | 307 | 1.7    | .77 |
| 15026                        | 2800   | 11.2   | 284 | 1.5    | .68 |
| SD2 SERIES .60 HP MOTOR      |        |        |     |        |     |
| 16261                        | 250    | 13.5   | 342 | 2.9    | 1.3 |
| 15027                        | 450    | 12.6   | 320 | 2.5    | 1.1 |
| 15028                        | 1000   | 12.6   | 320 | 2.5    | 1.1 |
| 15029                        | 2000   | 11.6   | 294 | 2.1    | .95 |
| 15030                        | 2700   | 11.6   | 294 | 2.1    | .95 |
| 15031                        | 3500   | 11.6   | 294 | 2.1    | .95 |
| SRD2 REVERSIBLE .40 HP MOTOR |        |        |     |        |     |
| 16262                        | 250    | 13.5   | 342 | 2.9    | 1.3 |
| 16263                        | 450    | 12.6   | 320 | 2.5    | 1.1 |
| 16264                        | 1000   | 12.6   | 320 | 2.5    | 1.1 |
| 16265                        | 2000   | 11.6   | 294 | 2.1    | .95 |
| 16266                        | 2700   | 11.6   | 294 | 2.1    | .95 |

PHONE: 775 883 1072 FAX: 775 883 4857