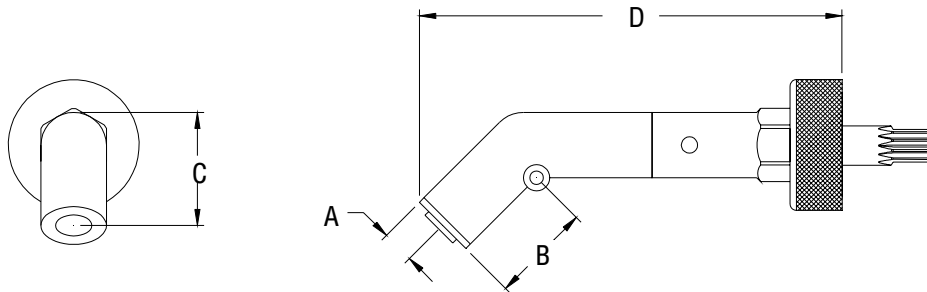


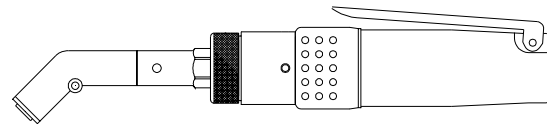
	A	B	C	D	45 DEGREE DRILL	
INCH	.312	.957	1.081	4.114	MAXIMUM RECOMMENDED DRILL DIAMETER	.250
MM	7.92	24.30	27.45	104.4		6.35 mm



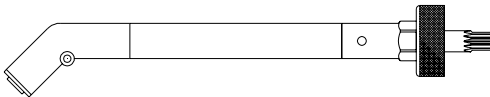
45 DEGREE DRILLS



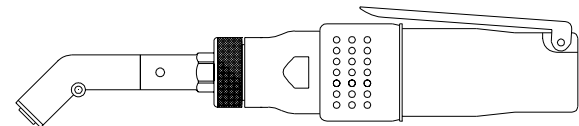
14988 ATTACHMENT ONLY
PART OF THE JIFFY MODULAR DRILL SYSTEM



SD 2800 RPM

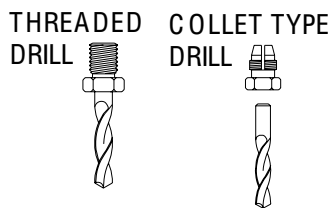


ATTACHMENT SHOWN WITH OPTIONAL
3.750" 95.25mm EXTENSION ASSEMBLY No. 15047



SD2 2700 RPM

The high nickel alloy
used in our drill attachment gears
make this unit SUPERIOR
in drilling performance.



INTERNAL THREAD	
ADD TO TOOL No.	
1/4-28	A
10-32	C
9/32-40	E
COLLET	D

TOOL ORDER NUMBER	R.P.M.	LENGTH		WEIGHT	
		Inch	mm	Lbs.	Kg.
SD SERIES .30 HP MOTOR					
16249	250	10.5	266	1.6	.72
14989	500	10.5	266	1.6	.72
14990	750	10.5	266	1.6	.72
14991	1000	10.5	266	1.6	.72
14992	1500	10.5	266	1.6	.72
14993	2800	9.6	243	1.3	.59
SD2 SERIES .60 HP MOTOR					
16250	250	11.9	302	2.7	1.2
14994	450	11.0	279	2.3	1.0
14995	1000	11.0	279	2.3	1.0
14996	2000	10.0	254	2.0	.90
14997	2700	10.0	254	2.0	.90
14998	3500	10.0	254	2.0	.90