

THREAD AND DIMENSION DATA SLEEVE EXPANSION (DI FINAL) BASED ON HIGH STRENGTH ALUMINUM SUBSTRATE.

| CODE | THREAD SIZE | A MAX | B MAX | DI | DO REF | H MAX | R MIN | DH |
|------|------------------|-------|-------|--------------|--------|-------|-------|-------|
| 08 | .1640-32 UNJC-3B | .707 | .367 | .168 .166 | .196 | .260 | .062 | .1980 |

NUT AND BASEPLATE MATERIAL AND FINISH DATA

| CODE | MATERIAL | SPEC. | FINISH | SPEC. |
|------|------------|--|-----------|---------|
| CR | A-286 CRES | AMS 5525, 5726, 5731, 5732, 5734, 5737 | PASSIVATE | QQ-P-35 |

SLEEVE MATERIAL AND FINISH DATA

| CODE | MATERIAL | SPEC. | FINISH | SPEC. |
|------|------------|------------------|--------------|---------------|
| NONE | A-286 CRES | AMS 5525 OR 5639 | PASSIVATE | QQ-P-35 |
| A | A-286 CRES | AMS 5525 OR 5639 | IVD ALUMINUM | MIL-DTL-83488 |
| C | A-286 CRES | AMS 5525 OR 5639 | CAD PLATE | QQ-P-416 |

OPTIONAL BASEPLATE PRIMER

| CODE | BASEPLATE PRIMER | SPEC. |
|------|------------------|-------------|
| - | NONE | |
| P | EPOXY PRIMER | MIL-P-85582 |

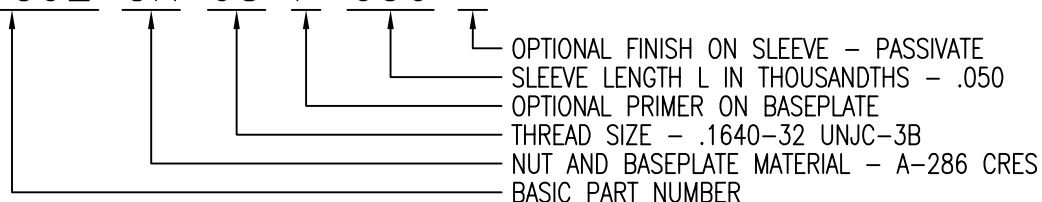
REUSABILITY REQUIREMENTS: NUT ELEMENT MEETS THE NASM25027 REUSE REQUIREMENTS FOR 50 CYCLES.

STRENGTH REQUIREMENTS: NUTPLATE MEETS THE STRENGTH REQUIREMENTS OF NASM25027.

THIS NUTPLATE IS THE FIRST OVERSIZE REPAIR PART FOR USE IN HOLES EXCEEDING THE DH DIA SHOWN FOR THE CB9382 STANDARD PART.

EXAMPLE PART NUMBER

CB9392 CR 08 P 050



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

| | | APPROVALS | DATE |
|--------|-------|--------------|---------|
| ANGLES | ±1° | DRAWN DAC | 17SEP01 |
| .XX | ±.03 | CHECKED DAC | 17SEP01 |
| .XXX | ±.010 | RELEASED CGH | 10CT01 |
| .XXXX | ±.001 | REVISED DAC | 17SEP01 |

| TITLE | | | |
|--|-------------|----------|--------------|
| NUTPLATE, NARROW, OVERSIZE REPAIR SLEEVE | | | |
| SIZE | CAGE CODE | DWG. NO. | REV. |
| A | 66530 | CB9392 | 1 |
| SCALE | 2/1 17SEP01 | | SHEET 1 OF 1 |