

THREAD AND DIMENSION DATA SLEEVE EXPANSION (DI FINAL) BASED ON HIGH STRENGTH ALUMINUM SUBSTRATE.

CODE	THREAD SIZE	A MAX	B MAX	DI	DO REF	H MAX	R MIN	DH
08	.1640-32 UNJC-3B	.707	.387	.166-.168	.180	.250	.062	.1820
3	.1900-32 UNJF-3B	.739	.445	.190-.194	.195	.250	.062	.2010

NUT AND BASEPLATE MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
CR	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, 5737	PASSIVATE	QQ-P-35

SLEEVE MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
NONE	A-286 CRES	AMS 5525 OR 5639	PASSIVATE	QQ-P-35
A	A-286 CRES	AMS 5525 OR 5639	IVD ALUMINUM	MIL-DTL-83488
C	A-286 CRES	AMS 5525 OR 5639	CAD PLATE	QQ-P-416

OPTIONAL BASEPLATE PRIMER

CODE	BASEPLATE PRIMER	SPEC.
-	NONE	
P	EPOXY PRIMER	MIL-P-85582

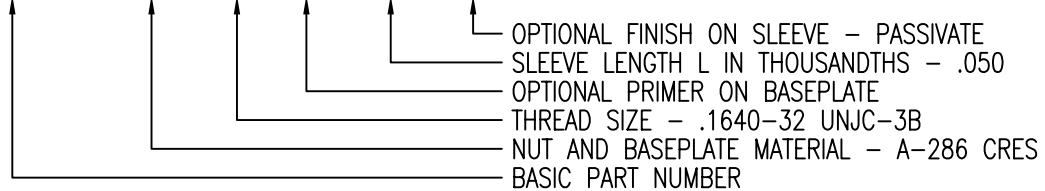
REUSABILITY REQUIREMENTS: NUT ELEMENT MEETS THE NASM25027 REUSE REQUIREMENTS FOR 50 CYCLES.

STRENGTH REQUIREMENTS: NUTPLATE MEETS THE STRENGTH REQUIREMENTS OF NASM25027.

SEE CB9392 FOR OVERSIZE PART

EXAMPLE PART NUMBER

CB9382 CR 08 P 050



OPTIONAL FINISH ON SLEEVE - PASSIVATE
 SLEEVE LENGTH L IN THOUSANDTHS - .050
 OPTIONAL PRIMER ON BASEPLATE
 THREAD SIZE - .1640-32 UNJC-3B
 NUT AND BASEPLATE MATERIAL - A-286 CRES
 BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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CARSON CITY NEVADA 89706

		APPROVALS	DATE
ANGLES	±1°	DRAWN BSP	31JUL02
.XX	±.03	CHECKED BLM	1AUG02
.XXX	±.010	RELEASED CGH	1AUG02
.XXXX	±.001	REVISED BSP	31JUL02

TITLE			
NUTPLATE, NARROW, COLD WORK SLEEVE			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB9382	3
SCALE	2/1 31JUL02		SHEET 1 OF 1