



NOTE: ALL DIMENSIONS BEFORE PAINT.

THREAD AND DIMENSION DATA

PART NUMBER	THREAD T	A MAX	B MAX	D REF	H MAX	R MIN
CB9102 () 5M ()	MJ5 X 0,8 4H6H	19,0	14,1	6,5	9,0	3,0
CB9102 () 6M ()	MJ6 X 1,0 4H5H	24,1	16,6	7,5	11,0	4,0
CB9102 () 8M ()	MJ8 X 1,0 4H5H	26,5	19,1	9,5	12,0	5,0

INSTALLATION HOLE SIZE AND REPLACEMENT COMPONENT PART NUMBERS

THD SIZE CODE	INSTALLATION HOLE DIA MAX	NUT PART NO	CLIP PART NO	WASHER PART NO
5M	6,35	CB9103CR5M	CB6002-4	CB9104-5M
6M	7,50	CB9103CR6M	CB6002-5	CB9104-6M
8M	9,50	CB9103CR8M	CB6002-6	CB9104-8M

BASEPLATE MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC	FINISH	SPEC
A	ALUMINUM	QQ-A-250	NONE	
AA	ALUMINUM	QQ-A-250	ANODIZE	MIL-A-8625, TY 1
CR	A-286 CRES	AMS 5525	PASSIVATE	QQ-P-35

NOTE: FIXTURE AND BASEPLATE DESIGN PROTECTS WASHER FROM ADHESIVE SQUEEZE OUT DURING BONDING.

MATERIAL AND FINISH: NUT ELEMENT: SEE CB9103
 WASHER: SEE CB9104
 CLIP: SEE CB6002

EXAMPLE PART NUMBER

CB9102 CR 6M P

OPTIONAL PRIMER COATING ON BASEPLATE: EPOXY PRIMER PER MIL-P-85582

OPTIONAL PRIMER COATING ON BASEPLATE
 THREAD T SIZE - MJ6 X 1,0 4H5H
 BASEPLATE MATERIAL - A-286 CRES
 BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
 NEVADA 89706

APPROVALS		DATE	TITLE			
ANGLES	±1°	DRAWN DAC	NUTPLATE, SELF ALIGNING, TWO LUG			
.XX	±.03	CHECKED DAC	SIZE	CAGE CODE	DWG. NO.	REV.
.XXX	±.010	RELEASED CGH	A	66530	CB9102	3
.XXXX	±.001	REVISED DAC	SCALE	2/1 19MAR97		SHEET 1 OF 1