



ALL DIMENSIONS PRIOR TO PLATING.

* - LENGTH L IN 1/16 INCH INCREMENTS ±.010 (2 DIGITS)
 LENGTH L IN THOUSANDTHS OF AN INCH ±.005 (3 DIGITS)

DIMENSION DATA

PART NUMBER	FOR BOLT SIZE	A ±.005 DIA	DI DIA	DO DIA	L MAX	HF REF	HS REF
JK5906 () 55 N () ()	#8	.328	.1685 .1670	.1850 .1840	12	.070	.074
JK5906 () 06 N () ()	#10	.380	.1945 .1930	.2105 .2095	16	.080	.084
JK5906 () 08 N () ()	1/4	.505	.2545 .2530	.2706 .2696	16	.108	.112
JK5906 () 10 N () ()	5/16	.631	.3170 .3155	.3331 .3321	16	.135	.139
JK5906 () 12 N () ()	3/8	.758	.3795 .3780	.3956 .3946	16	.162	.166

MATERIAL DATA

CODE	MATERIAL	SPEC.	CONDITION	FINISH	SPEC.
C	A-286 CRES	AMS 5525	AS FORMED	PASSIVATE	QQ-P-35
D	A-286 CRES	AMS 5525	ANNEALED	PASSIVATE	QQ-P-35

SURFACE FINISH

CODE	FINISH	SPEC.
N	NONE	
P	PLATED	SPECIAL
AC	ALUMINUM COAT	NAS 4006

LUBRICATION DATA

CODE	LUBRICATION	SPEC.
NONE	NONE	
B	NONE	
L	CETYL ALCOHOL	MIL-L-87132

EXAMPLE PART NUMBER

JK5906 C 06 N 08 L

↑ LUBRICATION - CETYL ALCOHOL
 ↑ LENGTH IN 1/16 INCH INCREMENTS - .500
 ↑ SURFACE FINISH - NONE
 ↑ FASTENER SHANK DIAMETER - .190
 ↑ MATERIAL - A-286 CRES
 ↑ BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

PANDOR
STANDARD

APPROVALS	DATE
DRAWN DAC	28APR00
CHECKED DAC	28APR00
RELEASED CGH	28APR00
REVISED DAC	28APR00

TITLE			
SLEEVE, BOLT CLEARANCE, 100° TENSION HEAD			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	JK5906	L
SCALE	4/1 28APR00		SHEET 1 OF 1