



FOR OPTIONAL TRIMMED BASE ADD 125 SUFFIX TO PART NUMBER.

STUD ATTACHED BY ADHESIVE APPLIED TO THIS SURFACE.

LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	6	8	10	12	14	16	20	24	28	32	36	40
L	.375	.500	.625	.750	.875	1.000	1.250	1.500	1.750	2.000	2.250	2.500

BASEPLATE MATERIAL DATA

CODE	BASEPLATE MATERIAL	FINISH
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE
G	GLASS/EPOXY	NONE

STUD MATERIAL DATA

CODE	STUD MATERIAL	FINISH
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE

COARSE THREAD DATA

CODE	THREAD T
1024	.190-24 UNC-2A
1420	.250-20 UNC-2A
51618	.3125-18 UNC-2A
3816	.375-16 UNC-2A
1213	.500-13 UNC-2A

FINE THREAD DATA

CODE	THREAD T
1032	.190-32 UNF-2A
1428	.250-28 UNF-2A
51624	.3125-24 UNF-2A
3824	.375-24 UNF-2A
1220	.500-20 UNF-2A

OPTIONAL PRIMER

CODE	BASEPLATE PRIMER
P	EPOXY PRIMER

EXAMPLE PART NUMBER

CS200-51618-16 CR 125 P

OPTIONAL PRIMER COATING ON BASEPLATE  
 OPTIONAL TRIMMED BASE - 1.25  
 STUD MATERIAL (IF DIFFERENT)  
 BASEPLATE MATERIAL - 300 SERIES CRES  
 STUD LENGTH L - 1.000  
 THREAD SIZE T - .3125-18 UNC-2A  
 BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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**GLICK BOND**

CARSON CITY  
NEVADA 89706

		APPROVALS	DATE
ANGLES	±1°	DRAWN BSP	8AUG01
.XX	±.03	CHECKED DAC	8AUG01
.XXX	±.010	RELEASED CGH	8AUG01
.XXXX	±.001	REVISED BSP	8AUG01

TITLE			
STUD, VERY LARGE BASE, ADHESIVE BONDED			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CS200	10
SCALE	1/1		8AUG01
SHEET 1 OF 1			