1. INSERT SLEEVE ASSEMBLY
2. PULL MANDREL WITH TOOL
3. INSTALLATION COMPLETE

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>FASTENER SIZE</th>
<th>EXPANDED SLEEVE DIM</th>
<th>INITIAL SLEEVE DIMS</th>
<th>HOLE DIA DH</th>
</tr>
</thead>
<tbody>
<tr>
<td>CB9296 C 08-( )</td>
<td>.2495 .2485</td>
<td>.2508 .2500</td>
<td>.244 .260</td>
<td>.2620</td>
</tr>
<tr>
<td>CB9296 C 10-( )</td>
<td>.3120 .3110</td>
<td>.3133 .3125</td>
<td>.306 .322</td>
<td>.3240</td>
</tr>
<tr>
<td>CB9296 C 12-( )</td>
<td>.3745 .3735</td>
<td>.3758 .3750</td>
<td>.368 .384</td>
<td>.3870</td>
</tr>
</tbody>
</table>

CODE SLEEVE MATERIAL SPEC. FINISH SPEC.
C A-286 CRES AMS 5525 PASSIVATE QQ-P-35

EXAMPLE PART NUMBER
CB9296 C 08-400

LENGTH L IN 1/16 INCH INCREMENTS ±.010 (2 DIGITS)
LENGTH L IN THOUSANDTHS OF AN INCH ±.005 (3 OR 4 DIGITS)
L MAX = 1.00
LENGTH L = .400 INCH
FASTENER DIAMETER IN 32NDS - .2500 INCH
MATERIAL - A-286 CRES
BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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CARSON CITY NEVADA 89706

SLEEVE, FATIGUE LIFE EXTENSION
A 66530 CB9296 0

SIZE CAGE CODE INV NO. REV.

SCALE 4/1 14NOV99 SHEET 1 OF 1