

LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	4	6	8	10	12	14	16
L	.250	.375	.500	.625	.750	.875	1.000

STUD MATERIAL AND FINISH DATA

CODE	STUD MATERIAL	SPEC.	FINISH	SPEC.
CR	302, 303, 304 OR A-286 CRES	AMS 5513, 5516, 5636, 5637, 5638, 5639, 5640, 5641, OR 5647 AMS 5525, 5726, 5731, 5732, 5734, OR 5737 (CHEMISTRY ONLY)	PASSIVATE	QQ-P-35
CRA	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, OR 5737 (CHEMISTRY ONLY)	PASSIVATE	QQ-P-35
T	6AL-4V TITANIUM	AMS 4911, 4928, 4965, OR 4967	NONE	

COMPOSITE MATERIAL

CODE	BASEPLATE MATERIAL
C	CARBON/EPOXY, 350°F
G	GLASS/EPOXY, 250°F
E	GLASS/EPOXY, 350°F

THREAD DATA

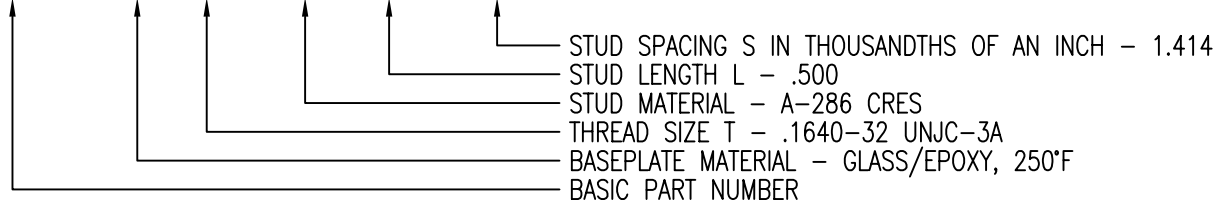
CODE	THREAD T	SPEC.
08	.1640-32 UNJC-3A	MIL-S-8879
3	.1900-32 UNJF-3A	
4	.2500-28 UNJF-3A	

STUD SPACING CODE

CODE	S ±.010	A ±.030
1125	1.125	2.375
1200	1.200	2.450
1414	1.414	2.664
1500	1.500	2.750
1700	1.700	2.950
1850	1.850	3.100

EXAMPLE PART NUMBER

CB9159 G 08 CRA 8-1414



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

		APPROVALS	DATE
ANGLES	±1°	DRAWN DAC	9SEP02
.XX	±.03	CHECKED DAC	9SEP02
.XXX	±.010	RELEASED CGH	12SEP02
.XXXX	±.001	REVISED DAC	9SEP02

TITLE STUD, DOUBLE, COMPOSITE BASE			
SIZE A	CAGE CODE 66530	DWG. NO. CB9159	REV. 2
SCALE 1/1	9SEP02		SHEET 1 OF 1