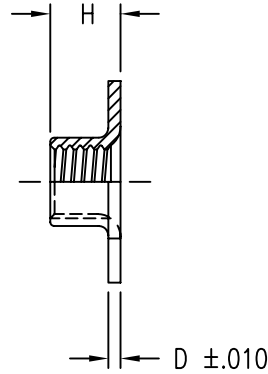
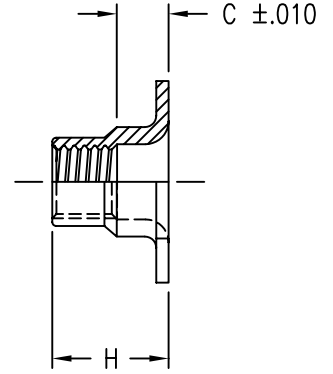


THREAD T PER MIL-S-8879  
OR ISO 5855/1 & 2

THREAD LOCK BY ELLIPTICAL  
DEFORMATION PER MIL-N-25027



STANDARD NUT



COUNTERBORED NUT

DIMENSION DATA

CODE	THREAD SIZE T	DIMENSIONS			STANDARD NUT	COUNTERBORED NUT									
		A	B	D	NO DASH NUMBER H	-2		-3		-4		-5		-6	
						H	C	H	C	H	C	H	C	H	C
08	.1640-32 UNJC-3B														
3	.1900-32 UNJF-3B														
324	.1900-24 UNJC-3B	.340	.525	.032	.195 .170	.255 .230	.075	.315 .290	.135	.380 .355	.200	.445 .420	.260	.505 .480	.320
4M	MJ4 X 0,7 4H6H														
5M	MJ5 X 0,8 4H6H														
4	.2500-28 UNJF-3B														
420	.2500-20 UNJC-3B	.425	.620	.040	.250 .230	.275 .250	.070	.335 .310	.130	.400 .375	.195				
6M	MJ6 X 1,0 4H5H														

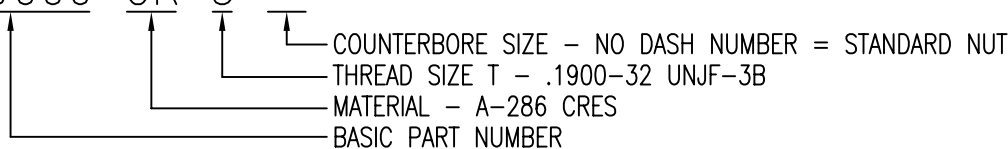
MATERIAL AND FINISH DATA STRENGTH REQUIREMENT PER MIL-N-25027

CODE	MATERIAL	SPECIFICATION	FINISH	SPECIFICATION
S	1050 STEEL	AMS 5085	CADMIUM PLATE	QQ-P-416 TY 2, CL 2
CR	A-286 CRES	AMS 5525	PASSIVATE	QQ-P-35

LUBRICANT: DRI-FILM LUBE PER MIL-L-46010, TYPE 1.

EXAMPLE PART NUMBER

CB9000 CR 3



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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**GLICK BOND**

CARSON CITY  
NEVADA 89706

		APPROVALS	DATE	TITLE			
ANGLES	±1°	DRAWN RGP	8JUN95	NUT ELEMENT, REPLACEMENT, FOR BONDED NUTPLATE			
.XX	±.03	CHECKED DAC	8JUN95	SIZE	CAGE CODE	DWG. NO.	REV.
.XXX	±.010	RELEASED CGH	8JUN95	A	66530	CB9000	1
.XXXX	±.001	REVISED RGP	8JUN95	SCALE	2/1	8JUN95	SHEET 1 OF 1