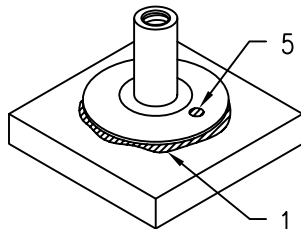


ADHESIVE BONDED STUD



ADHESIVE BONDED STANDOFF

ADAPTER PART NUMBERS

THREAD SIZE	STUD ADAPTER	STANDOFF ADAPTER
.1380-32	CB609A06	CB609B06
.1640-32	CB609A08	CB609B08
.1900-32	CB609A3	CB609B3
.2500-28	CB609A4	CB609B4
.3125-24	CB609A5	CB609B5

FASTENER TENSILE TEST:

1. ENSURE THAT ADHESIVE BEAD IS VISIBLE AROUND ENTIRE OUTER EDGE OF BASEPLATE. PRESS ON ADHESIVE WITH FINGER TO DETERMINE IF ADHESIVE IS PROPERLY CURED. ADHESIVE SHOULD NOT FEEL SOFT OR STICKY WHICH WOULD INDICATE AN INCOMPLETE CURE.
2. PLACE THE AXIAL TENSILE TESTER OVER THE ADHESIVE BONDED FASTENER.
3. STUD: INSTALL THE CB609-A STUD ADAPTER ONTO THE STUD AND TIGHTEN AGAINST THE CB609 TOOL.  
STANDOFF: INSTALL THE CB609-B STANDOFF ADAPTER ONTO THE STANDOFF AND TURN THE KNOB TO ENGAGE THE STANDOFF THREAD. TURN THE LOCKING RING TO CLAMP THE ASSEMBLY AGAINST THE TESTER.
4. PULL ON THE CB609 HANDLE UNTIL IT CLICKS. FASTENER SHOULD REMAIN BONDED.
5. REMOVE THE CB609 TOOL AND APPLY A PAINT DOT MARKING TO THE FASTENER BASEPLATE.

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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**CLICK BOND**

CARSON CITY  
NEVADA 89706

APPROVALS		DATE	TITLE				
ANGLES	±1°	DRAWN DAC	11NOV99	AXIAL TENSILE TESTER			
.XX	±.03	CHECKED DAC	11NOV99	SIZE	CAGE CODE	DWG. NO.	REV.
.XXX	±.010	RELEASED CGH	11NOV99	A	66530	CB609	0
.XXXX	±.001	REVISED		SCALE	1/2	11NOV99	SHEET 1 OF 1