





American Bureau of Shipping Certification

Click Bond holds a Certificate of Manufacturing Assessment from ABS (American Bureau of Shipping). Please contact Click Bond regarding ABS type approval of specific bonded fastener and adhesive products.

CN125 Large Base Standoff CB3019 Swivel Cable Mount CB9151 Transverse Cable Tie Mount CB9522 Large Base, Flotaing Stud
 CB3200 Large Base Stud CB9120 Cable Tie Mount CN200 Large Base Standoff CB9205 Loop Strap Mount CS200 Large Base Stud
 CS125 Stud CS120 Insulation Blanket Mount Pin CS922 Internally Fixtured Stud CB200 Adhesive CB420 Adhesive

Adhesives Quick Reference Chart

Adhesive	Mix Ratio (Vol.)	Cure Properties (at room temp. 72°F / 22°C)					Typical Strength		Service Temp		Shelf Life	
		Working Time	Handling Strength	75% Strength	90% Strength	Full Strength	Shear ASTM D1002	T Peel ASTM D1876	Min.	Max.	Room Temp. 72°F / 22°C	Refrigerated 32°F to 50°F 0°C to 10°C
CB200 	8:1	5 Min.	30 Min.	--	2 Hrs.	24 Hrs.	4400 psi (30.3 MPa)	21 pli (3.7 kN/m)	-67°F (-55°C)	250°F (121°C)	6 Months	1 Year
CB420 	10:1	4-6 Min.	18 Min.	15-18 Min.	--	24 Hrs.	3050 psi (21.0 MPa)	28 pli (4.9 kN/m)	-40°F (-40°C)	250°F (121°C)	9 Months	9 Months