Operating Instructions for Manual Rivet-Nut Installation Tool

**L845/C845/L722/C722**

1) Engage all threads of the Rivet-nut fastener on the pull-up stud. Advance anvil until it is tight on head of Rivet-nut (Fig. 1). Insert Rivet-nut into installation hole.

Figure 1.
2) Place hex wrench in socket of jackscrew and hold stationary. Turn hex nut in clockwise direction with a wrench while holding tool at right angle to the work. Turn Hex nut until firm resistance indicates a complete upset of the Rivet-nut (Fig2).

![Image](image2.png)

**Figure 2.**

3) Break nut loose with counter clockwise movement. Remove both wrenches from the tool.
4) Remove tool from Rivet-nut by revolving entire tool in counter clockwise direction.
5) Test threads of installed Rivet-Nut by threading a bolt into the installed Rivet-Nut. Bolt should thread easily into Rivet-Nut fastener.

*Rivet-Nut Fasteners & tools are sold and serviced by:*

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