MATERIAL
STUD: 302 CRES PER AMS 5636 OR ASTM-A-493
SLEEVE: 304 CRES PER AMS 5639 OR AMS-QQ-S-763

FINISH
NONE: BOTH COMPONENTS: PASSIVATE PER AMS QQ-P-35
B: BOTH COMPONENTS: BLACK OXIDE PER MIL-C-13924, CLASS 4

NOTES:

1) LETTERS AT THE END OF PART NUMBER DESIGNATE SPECIAL ASSEMBLIES:
   DL - ASSEMBLIES WITH DRI LUBE THREADS PER MIL-PRF-46010
   DL IS NOT AVAILABLE ON BLACK OXIDE ASSEMBLIES

2) NO CODE REQUIRED FOR SLOTTED RECESSED HEADS.

3) AXIAL FLOAT TO BE .020 MAXIMUM

4) USE OF THE HAND TOOL IS NOT RECOMMENDED FOR SIZE 2, 4 & 6 SCREWS.
   USE ARBOR PRESS TOOL ONLY. ANVIL AND ARBOR PRESS TOOL ARE TO BE
   UTILIZED TOGETHER FOR SIZES 4 & 6 ONLY. HOWEVER, HJ7503-2 HAND TOOL
   WITH SPECIAL NOSE PIECE HNJ7513-2 IS AVAILABLE FOR SIZE 2 ONLY, PER
   CUSTOMER REQUEST.

INSTALLATION TOOLS:

( ) INDICATES THREAD SIZE CODE

COMPLETE ASSEMBLY H8603-( ) INCLUDES NOSE PIECE, PULLER, AND HANDLE ASSY

OR

ARBOR PRESS INSTALLATION TOOL
( * ANVIL AND ARBOR ARE TO BE UTILIZED TOGETHER)
REMOVAL TOOL RJCR7610-( ), ARBOR PRESS * HW7600-( ), ANVIL* DT1071-( )

HAND INSTALLATION TOOL
NOSE PIECE HNJ7513-( ), PULLER HP7523-( ), HANDLE ASSEMBLY TA7533