



PART NUMBER CALLOUT

D () 747- ()
 MODEL SERIES

SIZE CODE	Ø A +.003 -.001	Ø B ±.010
4	.185	.309
6	.209	.333
8	.223	.385
10	.257	.415
12	.323	.495
14	.380	.552

FINISH CODE	FINISH OPTION
NONE	PASSIVATION
B	BLACK OXIDE
P	CADMIUM PLATE (CLEAR)
BP	CADMIUM PLATE (BLACK IRIDITE)

MATERIAL:

WASHER:
 CRES STEEL PER MIL-S-5059A OR AMS 5517 (301).

FINISH:

D747-():
 PASSIVATE PER QQ-P-35.
 DB747-():
 BLACK OXIDE PER MIL-C-13924, CLASS 4.
 DP747-():
 CADMIUM PLATE PER QQ-P-416, TYPE I, CLASS 2.
 DBP747-():
 CADMIUM PLATE PER QQ-P-416, TYPE II, CLASS 3,
 BLACK IRIDITE.

				TOLERANCE DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED FRACTIONS ± 1/32 ANGLES ± 2° 2 PLACE DECIMALS ± .02 3 PLACE DECIMALS ± .015				Huck International, Inc. Advanced Fastening Systems TUCSON DIVISION 3724 E. COLUMBIA ST. TUCSON, AZ 85714				
C	6050	07-01-99	JH	JRH	PREPARED IN ACCORDANCE WITH ANSI Y14.5M	DATE:	04-10-89	FLAT WASHER, FLOATING APPLICATION				
B	5065	04-10-89	SR	JCW	THIRD ANGLE PROJECTION DUAL DIMENSIONING IN MM. TOL. MM	DR. BY:	ROCKWELL					
A	4381	08-27-86	MY	LH		CHK. BY:	J.G.W.	SIZE	CODE IDENT NO.	PART NO.	D () 747- ()	
REV	E.O. NO.	DATE	BY	APPD	SCALE NONE	APPD. BY:	J.G. WILCOX	A	OHDW7	DWG NO.	S-1972	SHEET 1 OF 1