AVAILABILITY TABLE

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<th>GRIP CODE</th>
<th>4, 4F, M3</th>
<th>6, 6F, M3.5, 8, 8F, M4</th>
<th>10, 10C, 10F, M5, 12, 12C, 12F, M6</th>
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ASSEMBLIES NOT AVAILABLE
ARBOR PRESS FORMING TOOL
INSTALLATION TOOL HB003( ) OR ARBOR PRESS FORMING TOOL

MATERIAL

STUD: HS, NR, P, PZ & SLOT RECESSES
   ALL SIZES - 302 CRES PER ASTM-A-493 OR AMS 5636

STUD: TS AND TW RECESSES
   ALL SIZES - A-286 CRES PER AMS 5737, HEAT TREAT
   TO 160 KSI MIN. ULTIMATE TENSILE STRENGTH

KNOB: 6061 ALUMINUM ALLOY PER AMS QQ-A-225/8, OR AMS 4117, OR EQUIVALENT

SLEEVE: 6061 ALUMINUM ALLOY PER AMS QQ-A-225/8, OR AMS 4117, OR EQUIVALENT

SPRING: 302 CRES PER ASTM-A313 OR AMS 5688

FINISH

NONE: STUD & SPRING: PASSIVATE PER AMS QQ-P-35

KNOB & SLEEVE: ANODIZE PER MIL-A-8625, TYPE II, CLASS I

B: STUD:
   BLACK OXIDE PER MIL-C-13924, CLASS 4 (300 SERIES)
   BLACK OXIDE PER MIL-C-13924, CLASS 3 (A-286)

KNOB: BLACK ANODIZE PER MIL-A-8625, TYPE II, CLASS 2

NOTES:

1. LETTERS AT THE END OF PART NUMBER DESIGNATE SPECIAL ASSEMBLIES:
   DL - ASSEMBLIES WITH DRI LUBE THREADS PER MIL-PRF-46010
   PL - ASSEMBLIES WITH PATCH LOCK PER MIL-DTL-18240

2. NO CODE REQUIRED FOR SLOTTED HEADS.

3. WHEN USING THE HEX SOCKET CONFIGURATION, ADD .070 TO "L" LENGTH.

4. FOR LONGER LENGTHS, ADD .125 INCREMENTS PER LENGTH CODE

5. MAY BE USED WITH .020 DEEP C'BORE.

6. RECESS IS ONE SIZE SMALLER THAN NOMINAL SIZE REQUIRED FOR 100° FLAT HEAD.


8. COMPONENTS ARE FINISHED PRIOR TO THE ASSEMBLY PROCESS. DISCOLORATION OF THE BLACK ANODIZE MAY OCCUR ON THE CRIMPED PORTION OF THE KNOB DURING ASSEMBLY. A HIGH-ADHESION BLACK PAINT IS PERMITTED FOR TOUCH-UP AFTER ASSEMBLY.

INSTALLATION TOOLS: ( ) = THREAD SIZE CODE

ARBOR PRESS TOOL HW7600-( ), NOSE PIECE HN7513-( ), PULLER HP7523-( ), HANDLE ASSY TA7533;

COMPLETE HAND TOOL ASSY H8603-( ) (INCLUDES NOSE PIECE, PULLER & HANDLE)