



* - LENGTH L IN 1/16 INCREMENTS ±.010 (2 DIGITS)
 LENGTH L IN THOUSANDTHS OF AN INCH ±.005 (3 DIGITS)

ALL DIMENSIONS PRIOR TO PLATING.

PART NUMBER	BOLT SIZE	A ±.005	DI	DO	L MAX ±.010	(HF)	(HS)
JK5946()55()()	.1640	.328	.1670-.1685	.1990-.2000	.750	.067	.075
JK5946()06()()	.1900	.380	.1930-.1945	.2250-.2260	1.000	.078	.086
JK5946()08()()	.2500	.505	.2530-.2545	.2852-.2862	1.000	.105	.113
JK5946()10()()	.3125	.631	.3155-.3170	.3477-.3487	1.000	.132	.140
JK5946()12()()	.3750	.758	.3780-.3795	.4102-.4112	1.000	.159	.167

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	CONDITION	FINISH	SPEC.
C	A-286 CRES	AMS 5525	AS FORMED	PASSIVATE	QQ-P-35
D	A-286 CRES	AMS 5525	ANNEALED	PASSIVATE	QQ-P-35

SURFACE FINISH

CODE	TREATMENT
N	NONE
B	POWDER BLAST
C	CAD PLATED
AC	ALUMINUM COAT

LUBRICATION DATA

CODE	LUBRICATION	SPEC.
NONE	NONE	
B	NONE	
L	CETYL ALCOHOL	MIL-L-87132

EXAMPLE PART NUMBER

JK5946 C 08 B 200 L

↑ LUBRICATION - CETYL ALCOHOL
 ↑ LENGTH L IN THOUSANDTHS - .200 INCH
 ↑ SURFACE FINISH - POWDER BLAST
 ↑ FASTENER DIA IN 32NDS - .2500 INCH
 ↑ MATERIAL - A-286 CRES
 ↑ BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
 NEVADA 89706

PANDOR

APPROVALS	DATE
DRAWN BSP	7DEC01
CHECKED DAC	7DEC01
RELEASED CGH	7DEC01
REVISED BSP	7DEC01

TITLE			
SLEEVE, BOLT CLEARANCE, 100° TENSION HEAD			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	JK5946	8
SCALE	4/1 7DEC01		SHEET 1 OF 1