



DIMENSION DATA (ALL DIMENSIONS PRIOR TO SURFACE FINISH AND LUBRICATION.)

PART NUMBER	FOR BOLT SIZE	A ±0,13	DI DIA	DO DIA	L MAX	(HF)	(HS)
JK5702()04()()	4,0	6,5	3,999 3,960	4,499 4,474	19	1,0	1,12
JK5702()05()()	5,0	7,8	4,999 4,960	5,499 5,474	25	1,2	1,32
JK5702()06()()	6,0	9,7	5,999 5,960	6,499 6,474	25	1,5	1,62
JK5702()08()()	8,0	12,7	7,994 7,955	8,494 8,470	25	2,0	2,12
JK5702()10()()	10,0	15,7	9,994 9,955	10,494 10,470	25	2,4	2,52
JK5702()12()()	12,0	19,4	11,994 11,955	12,494 12,470	25	3,0	3,12

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	CONDITION	FINISH	SPEC.
C	A-286 CRES	AMS 5525	AS FORMED	PASSIVATE	QQ-P-35
D	A-286 CRES	AMS 5525	ANNEALED	PASSIVATE	QQ-P-35

LUBRICATION DATA

CODE	LUBRICATION	SPEC.
NONE	NONE	
B	NONE	
L	CETYL ALCOHOL	MIL-L-87132

SURFACE FINISH

CODE	TREATMENT	SPEC.
N	NONE	
AC	ALUMINUM COAT	NAS4006

EXAMPLE PART NUMBER

JK5702 C 08 N 08 L

↑ LUBRICATION - CETYL ALCOHOL
 ↑ LENGTH L IN MM (2 DIGITS) - 8,0 MM
 ↑ SURFACE FINISH - NONE
 ↑ FASTENER DIA IN MM - 8,0 MM
 ↑ MATERIAL - A-286 CRES
 ↑ BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

DIN65433
METRIC
HOLEMOD

APPROVALS	DATE
DRAWN BSP	26AUG02
CHECKED DAC	26AUG02
RELEASED CGH	26AUG02
REVISED BSP	26AUG02

TITLE			
SLEEVE, BOLT FIT, 100° FLUSH SHEAR HEAD, METRIC			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	JK5702	7
SCALE	4/1		26AUG02
SHEET 1		OF 1	