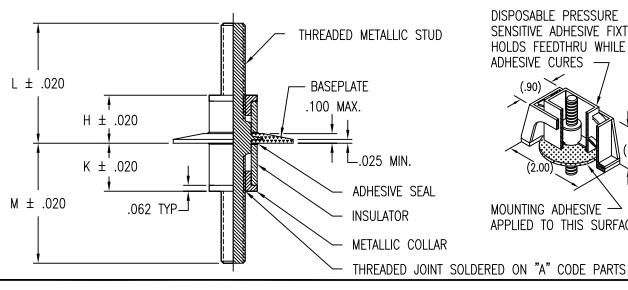
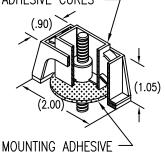


THREAD T DATA

CODE	THREAD T					
CODE	CR MATERIAL	BC MATERIAL				
3	.1900-32 UNJF-3A	.1900-32 UNF-2A				
4	.2500-28 UNJF-3A	.2500-28 UNF-2A				
5	.3125-24 UNJF-3A	.3125-24 UNF-2A				



DISPOSABLE PRESSURE SENSITIVE ADHESIVE FIXTURE HOLDS FEEDTHRU WHILE ADHESIVE CURES -



APPLIED TO THIS SURFACE

MATERIAL AND FINISH DATA

	CODE	STUD AND COLLAR MATL	SPEC	FINISH	SPEC			
Γ	CR	302, 303, 304, OR	AMS 5513, 5516, 5525, 5636, 5637, 5638, 5639, 5640,	PASSIVATE	QQ-P-35			
		A-286 CRES	5641, 5647, 5726, 5731, 5732, 5734, OR 5737					
	BC	COPPER	ASTM B170 C10100	SILVER PLATE	AMS 2410			

CODE	BASEPLATE MAT	L	
G	GLASS/EPOXY	250°	귀

CODE	INSULATOR	MATL
Р	PHENOLIC	

ASSEMBLY METHOD OPTIONS

CODE	COLLAR TO STUD JOINT
_	THREADED
A	THREADED AND SOLDERED WITH TYPE SN 62 SOLDER PER QQ-S-571

EXAMPLE PART NUMBER BC 20 CB9047

INSULATOR HEIGHT K IN SIXTEENTHS OF AN INCH - .500 LENGTH M IN SIXTEENTHS OF AN INCH - 1.25 ASSEMBLY METHOD - COLLAR TO STUD JOINTS SOLDERED INSULATOR HEIGHT H IN SIXTEENTHS OF AN INCH - .500 INSULATOR MATERIAL - PHENOLIC LENGTH L IN SIXTEENTHS OF AN INCH - 1.25

STUD AND COLLAR MATERIAL - COPPER THREAD T SIZE - .2500-28 UNF-2A BASEPLATE MATL - GLASS/EPOXY

BASIC PART NUMBER

		OF ISSUED UI PENDING. UNAUTHORIZEI	PRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT SSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS INIG. JTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS WING IS SPECIFICALLY PROHIBITED.							
		API	PROVALS	DATE	шЕ					
ANGLES	±1°	DRAWN	MGV	7FEB97	51	UD, E	LECTI	RICAL FEEL	JIHKU	
.XX	±.03	CHECKED [DAC	7FEB97	SIZE	CAGE CODE	· ^	DWG. NO.		REV.
.XXX	±.010	RELEASED (CGH	7FEB97	A	6653	0	CB9047		/
.XXXX	±.001	REVISED	MGV	7FEB97	SCALE	1/1	7FEB97		SHEET 1 0	F 1