

LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH) - SEE TABLE FOR MINIMUM LENGTHS

CODE	8	9	10	11	12	13	14	15	16	17	18	20	22	24	28	32
L	.500	.562	.625	.687	.750	.812	.875	.937	1.000	1.062	1.125	1.250	1.375	1.500	1.750	2.000
D MIN	.218	.295	.400	.472												

STANDOFF MATERIAL AND FINISH DATA

CODE	STANDOFF MATERIAL	SPEC.	FINISH	SPEC.
A	2024 OR 6061	QQ-A-200, QQ-A-225, OR QQ-A-250	NONE	
AA	ALUMINUM		ANODIZE	MIL-A-8625
CR	302, 303, 304 CRES OR A-286 CRES	AMS 5513, 5516, 5625, 5636, 5637, 5638, 5639, 5640, 5641, 5647, 5726, 5731, 5732, 5734, OR 5737 (CHEMISTRY ONLY)	PASSIVATE	QQ-P-35
CRA	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, OR 5737 (CHEMISTRY ONLY)	PASSIVATE	QQ-P-35
CRM	316 CRES	AMS 5507, 5524, 5648, 5653, OR 5907	PASSIVATE	QQ-P-35

FINE THREAD T DATA AND DIMENSIONS

COARSE THREAD T DATA AND DIMENSIONS

CODE	THREAD SIZE	B DIA	E	MIN L	CODE	THREAD SIZE	B DIA	E	MIN L
3	.1900-32 UNF-3B	.31	.28	8	324	.190-24 UNC-2B	.31	.32	9
4	.2500-28 UNF-3B	.38	.36	10	420	.250-20 UNC-2B	.38	.40	10
5	.3125-24 UNF-3B	.45	.44	11	518	.312-18 UNC-2B	.45	.48	12
6	.3750-24 UNF-3B	.53	.50	12	616	.375-16 UNC-2B	.53	.56	13

THREAD T  
MS21209 OR NAS1130 INSERT  
INSTALLED PER MS33537. LUBE  
PER MIL-L-46010, TYPE 1.  
THREAD LOCK PER NASM25027.  
ACCOMODATES MIL-S-8879  
UNJ THREAD SCREW.

OPTIONAL CONSTRUCTION

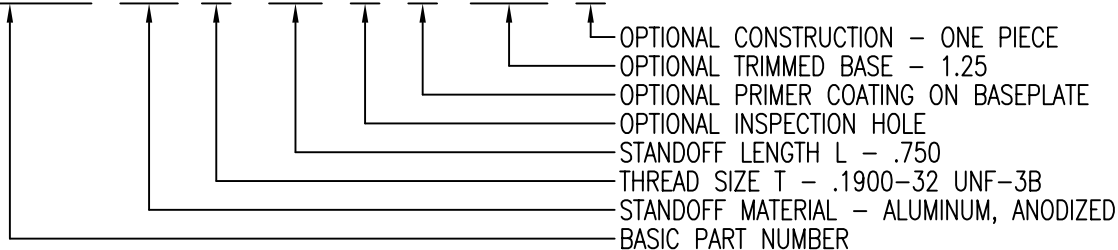
CODE	MANUFACTURING METHOD
B	ONE PIECE

OPTIONAL PRIMER

CODE	BASEPLATE PRIMER	SPEC.
P	EPOXY PRIMER	MIL-P-85582

EXAMPLE PART NUMBER

CB3201 AA 3-12 H P 125 B



OPTIONAL CONSTRUCTION - ONE PIECE  
OPTIONAL TRIMMED BASE - 1.25  
OPTIONAL PRIMER COATING ON BASEPLATE  
OPTIONAL INSPECTION HOLE  
STANDOFF LENGTH L - .750  
THREAD SIZE T - .1900-32 UNF-3B  
STANDOFF MATERIAL - ALUMINUM, ANODIZED  
BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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**CLICK BOND**

CARSON CITY  
NEVADA 89706

		APPROVALS	DATE
ANGLES	±1°	DRAWN BSP	13MAR00
.XX	±.03	CHECKED DAC	13MAR00
.XXX	±.010	RELEASED CGH	15MAR00
.XXXX	±.001	REVISED BSP	13MAR00

TITLE			
STANDOFF, LOCKING THREAD, VERY LARGE BASE			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB3201	2
SCALE	1/1		10MAR00
SHEET		1	OF 1