

LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32
L	.250	.375	.500	.625	.750	.875	1.000	1.125	1.250	1.375	1.500	1.625	1.750	1.875	2.000

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
A	2024 OR 6061	QQ-A-200, QQ-A-225, OR QQ-A-250	NONE	
AA	ALUMINUM		ANODIZE	MIL-A-8625
CR	302, 303, OR 304 CRES OR A-286 CRES	AMS 5513, 5516, 5636, 5637, 5638, 5639, 5640, 5641, OR 5647 AMS 5525, 5726, 5731, 5732, 5734, OR 5737 (CHEMISTRY ONLY)	PASSIVATE	QQ-P-35
CRA	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, OR 5737 (CHEMISTRY ONLY)	PASSIVATE	QQ-P-35
T	6AL-4V TITANIUM	AMS 4911, 4928, 4965, OR 4967	NONE	

THREAD DATA

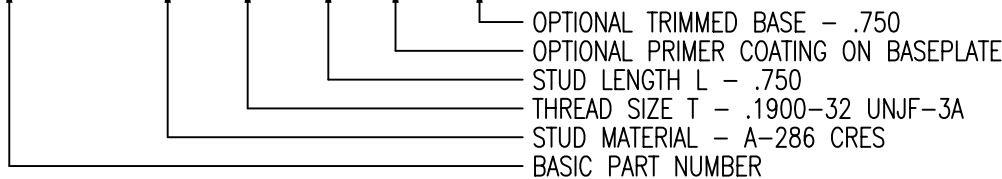
CODE	THREAD T	SPEC.
06	.138-32 UNJC-3A	MIL-S-8879
08	.164-32 UNJC-3A	
3	.1900-32 UNJF-3A	
4	.2500-28 UNJF-3A	
5	.3125-24 UNJF-3A	

OPTIONAL PRIMER

CODE	BASEPLATE PRIMER	SPEC.
P	EPOXY PRIMER	MIL-P-85582

EXAMPLE PART NUMBER

CB3021 CRA 3-12 P 750



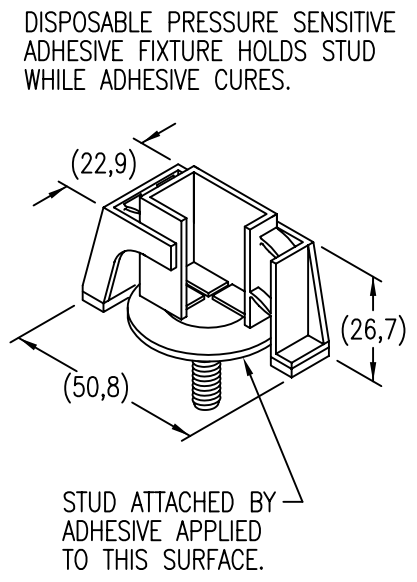
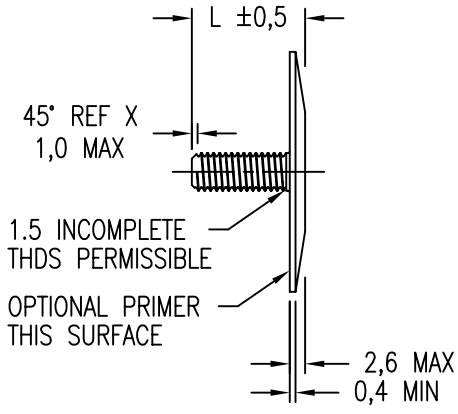
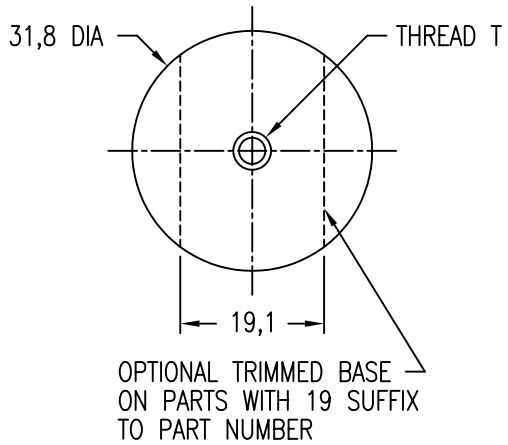
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED.

**GLICK BOND**

CARSON CITY  
NEVADA 89706

CAD CB3021-1		APPROVALS		DATE	TITLE			
ANGLES	±1°	DRAWN	DAC	8FEB99	STUD, REVERSE MOUNTED, ADHESIVE BONDED			
.XX	±.03	CHECKED	DAC	8FEB99	SIZE	CAGE CODE	DWG. NO.	REV.
.XXX	±.010	RELEASED	CGH	8FEB99	A	66530	CB3021	2
.XXXX	±.001	REVISED	DAC	8FEB99	SCALE	1/1	8FEB99	SHEET 1 OF 2



LENGTH L DATA (LENGTH L IN MILLIMETERS)

CODE	6M	8M	10M	12M	15M	20M	25M	30M	35M	
L	6	8	10	12	15	20	25	30	35	MILLIMETERS

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
A	2024 OR 6061	QQ-A-200, QQ-A-225, OR QQ-A-250	NONE	
AA	ALUMINUM		ANODIZE	MIL-A-8625
CR	302, 303, OR 304 CRES OR A-286 CRES	AMS 5513, 5516, 5636, 5637, 5638, 5639, 5640, 5641, OR 5647 AMS 5525, 5726, 5731, 5732, 5734, OR 5737 (CHEMISTRY ONLY)	PASSIVATE	QQ-P-35
CRA	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, OR 5737 (CHEMISTRY ONLY)	PASSIVATE	QQ-P-35
T	6AL-4V TITANIUM	AMS 4911, 4928, 4965, OR 4967	NONE	

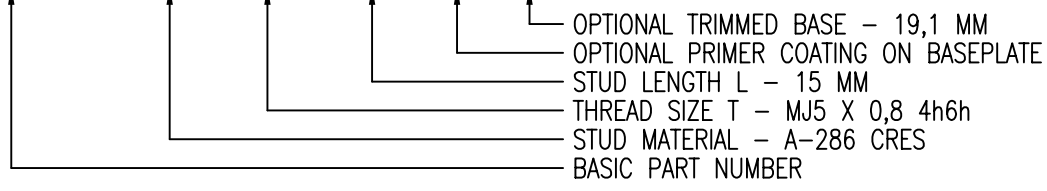
THREAD DATA

CODE	THREAD T	SPEC.
3M	MJ3 X 0,5 4h6h	ISO 5855
4M	MJ4 X 0,7 4h6h	
5M	MJ5 X 0,8 4h6h	
6M	MJ6 X 1,0 4h6h	
8M	MJ8 X 1,0 4h6h	

OPTIONAL PRIMER

CODE	BASEPLATE PRIMER	SPEC.
P	EPOXY PRIMER	MIL-P-85582

EXAMPLE PART NUMBER  
**CB3021 CRA 5M 15M P 19**



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.	PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED.		<b>GLICK BOND</b>		CARSON CITY NEVADA 89706	
	CAD CB3021-2		APPROVALS		DATE	
METRIC DIMENSIONS		DRAWN	DAC	8FEB99		TITLE
ANGLES ±1°		CHECKED	DAC	8FEB99		STUD, REVERSE MOUNTED, ADHESIVE BONDED
.X ±0,8	RELEASED	CGH	8FEB99		SIZE	CAGE CODE
.XX ±0,25	REVISED	DAC	8FEB99		A	66530
				SCALE	1/1	DWG. NO.
				8FEB99		CB3021 (METRIC)
						REV.
						2
						SHEET 2 OF 2