

LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22	24
L	.375	.437	.500	.562	.625	.687	.750	.812	.875	.937	1.000	1.062	1.125	1.250	1.375	1.500
D MIN	.295		.400		.472											

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
A	2024 OR 6061	QQ-A-200, QQ-A-225, QQ-A-250	NONE	
AA	ALUMINUM		ANODIZE	MIL-A-8625
CR	302, 303, 304, OR A-286 CRES	AMS 5513, 5516, 5525, 5636, 5637, 5638, 5639, 5640, 5641, 5647, 5726, 5731, 5732, 5734, OR 5737	PASSIVATE	QQ-P-35
CRA	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, 5737		
CRM	316 CRES	AMS 5507, 5524, 5648, 5653, OR 5907		

OPTIONAL PRIMER

CODE	BASEPLATE PRIMER	SPEC
P	EPOXY PRIMER	MIL-P-85582

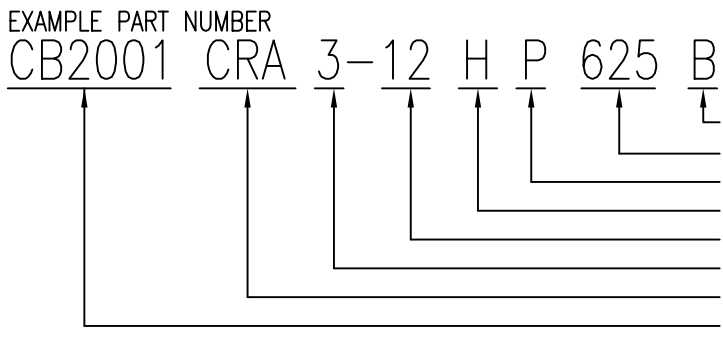
THREAD T DATA

CODE	THREAD SIZE
06	.1380-32 UNC-3B
08	.1640-32 UNC-3B
3	.1900-32 UNF-3B
324	.190-24 UNC-2B

THREAD T  
MS21209 INSERT  
INSTALLED PER MS33537.  
LUBE PER MIL-L-46010,  
TYPE 1. THREAD LOCK PER  
MIL-N-25027. ACCOMMODATES  
MIL-S-8879 UNJ THREAD  
SCREW.

OPTIONAL CONSTRUCTION

CODE	MANUFACTURING METHOD
B	ONE PIECE



OPTIONAL CONSTRUCTION - ONE PIECE  
OPTIONAL TRIMMED BASE - .625  
OPTIONAL PRIMER COATING ON BASEPLATE  
OPTIONAL INSPECTION HOLE  
STANDOFF LENGTH L - .750  
THREAD SIZE T - .1900-32 UNF-3B  
STANDOFF MATERIAL - A-286 CRES  
BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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CARSON CITY  
NEVADA 89706

APPROVALS		DATE	TITLE			
ANGLES	±1°	DRAWN RGP	STANDOFF, LOCKING THREAD, MEDIUM BASE			
.XX	±.03	CHECKED DAC	SIZE	CAGE CODE	DWG. NO.	REV.
.XXX	±.010	RELEASED CGH	A	66530	CB2001	0
.XXXX	±.001	REVISED	SCALE	1/1 11MAR96		SHEET 1 OF 1