



| Company Information | Additional Company/ Plant Detail | Confirmation Of Type Approval |
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| Product | Fastener, Bonded |
| Model | CS ,CN, CB (See Description) |
| Intended Service | Marine & Offshore Application - Mechanical Attachment Point with Adhesive. |
| Description | CS125, CN125, CS200, CN200, CB3019, CB9120, CB9151, CB9205,CB9522, CS922 & CS120 Fastener Bonded with CB200 or CB420 Adhesives. Adhesive Bonded Studs, Standoffs, Cable Tie Mounts, Brackets, Loop Strap Fasteners & Pins used for Securing Panels, Electrical Cable Trays, Electrical Cable, Electrical Cable Boxes, Junction Boxes, Light Duty Fixtures, Light Hangers, Pipe and Tube Clamps and Furnishing Support Foundation supporting filing Cabinets, sleepings berth, tables, chairs, etc. |
| Ratings | See Attachments "Recommended Application, Design Service Loads and Restrictions"; "Material Data Sheet" and "Table 1 Fastener Usage." |
| Service Restrictions | Unit Certification is not required for this product. If the manufacturer or purchaser request an ABS Certificate for compliance with a specification or standard, the specification or standard, including inspection standards and tolerances, must be clearly defined. <ul style="list-style-type: none"> i) Material to be stored, handled and used in accordance with manufacturer's recommendation. ii) Bonding process to be followed per manufacturer's installation instructions (CBPS-233 Process Specification). iii) Click Bond Fasteners manufactured from Non-Anodized Aluminum and Carbon Steel are not suitable for installation. iv) When used for cables not laid on top of horizontal cable trays or similar, suitable metal clips or straps are to be added at regular intervals not exceeding 2 m (6.5 ft) in order to prevent the release of cables during a fire. This requirement, however, need not apply to one or up to a few small diameter cables connecting to lights, alarm transducers, etc. v) Plastic cable straps are not to be used for cable support on High Speed Craft but may be used with a combination of metallic cable straps for retaining cables. |
| Comments | When used on ABS Classed Vessels: <ul style="list-style-type: none"> i) Storage instructions and expiration dates are to be clearly marked on the package. ii) Click Bond fasteners are not recommended for use in the following applications: <ul style="list-style-type: none"> a) Locations where the service temperature exceeds that of the specified adhesive, or generally in environments where the continuous service temperatures are in excess of 250 °F (121 °C). b) Applications on thin, unsupported substrate. For fastener with base diameters of greater than 1.25 |

inches, the substrate thickness must be greater than 0.125 inches (0.32 cm).

iii) Extent of use to be reviewed on a case by case basis.

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| Notes, Drawing and Documentation | <p>Identifying data: Dwg. CS125 Rev. 10 Stud, Adhesive Bonded Dwg. CN125 Rev. 12 Standoff, Adhesive Bonded Dwg. CS200 Rev. 12 Stud, Very Large Base, Adhesive Bonded Dwg. CB3200 Rev. 4 Stud, Very Large, Adhesive Bonded Dwg. CN200 Rev. 1 Standoff, Very Large, Adhesive Bonded Dwg. CB9120 Rev. 5 Mount, Cable Tie Anchor Dwg. CB9151 Rev. 1 Mount, Cable Tie Anchor, Transverse Base Dwg. CB3019 Rev. 17 Mount. Cable Tie Dwg. CB9205 Rev. 4 Loop, Strap Fastener Dwg. CB9522 Rev. 7 Stud, Adhesive Bonded, Self Fixturing Dwg. CS922 Rev. 1 Stud, Adhesive Bonded, Self Fixturing Dwg. CS120 Rev. - Pin, Insulation Mount</p> <p>Test Reports:</p> <p>Single Lap Shear of Click Bond CB200 Adhesive (per MIL-1312) Tested at 75 °F and 250 °F Bonded to 7075-T6 Aluminum Substrate, dated 26 December 1996.</p> <p>Data From Salt Water Fluid Immersion Test of CB9522 Studs Bonded with CB200 Adhesive, Report No. 9958 dated 11 September 2007.</p> <p>ETR97-0050 Tension Testing of Click Bond CB3019AA3V750 Cable Tie Mount, dated 18 November 1997.</p> <p>ETR98-0003 Tension and Shear Testing of Click Bond CB3019AA()V750 (Ultem Mount) and CB3019AA()N750 (Nylon Mount) Cable Tie Mounts, dated 23 February 1998.</p> <p>ETR03-041 Tensile, Peel, Modified Shear, and Shear Testing of Click Bond Adhesive Bonded Fastener Bonded to Shipboard Materials with AO420 Adhesive, PR2001 B-1/2 Sealant and RTV Sealant, dated 26 September 2003.</p> <p>ETR03-057A Tensile Testing of CB9522CR10-10 Deckboard Mounting Studs Bonded with CB200 Adhesive to 3/8" inch Steel Plate Hot/Wet Conditioned for 30 days, dated 23 January 2006.</p> <p>ETR04-007 Tensile and Shear Testing of CS125-51618-()CR and CS200-3824-()CR Studs Bonded with CB200 Acrylic Adhesive and CB359 Epoxy Adhesive to Steel Substrate, dated 19 March 2004.</p> <p>ETR08-022 Tensile Testing and 3" Modified Shear Testing of CS200-51618-16CR125 Studs Bonded with CB200 Adhesive to 1/2" Thick Steel Substrate, dated 13 June 2008.</p> <p>ETR08-027 Tensile Testing of CS200-3816-16CR Studs Bonded with CB200 Adhesive to Bare Steel Test Performed at 350 ° F and 400 ° F.</p> <p>ETR10-27 Adhesive Bonded Fastener Certification Test, dated 13 August 2010.</p> <p>SwRI Project No. 01.1648.02.020 IEC60092-101, Electrical Installations Ships - Part 101: Definitions and General Requirements, Flame Retardant Test, dated 17 January 2011.</p> |
| Term Of Validity | <p>This Product Design Assessment (PDA) Certificate 11-HS627347-PDA, dated 11/Mar/2011 remains valid until 10/Mar/2016 or until the Rules or specifications used in the assessment are revised (whichever occurs first). This PDA is intended for a product to be installed on an ABS classed vessel, MODU or facility which is in existence or under contract for construction on the date of the ABS Rules or specifications used to evaluate the Product.</p> <p>Use of the Product on an ABS classed vessel, MODU or facility which is contracted after the validity date of the ABS Rules and specifications used to evaluate the Product, will require re-evaluation of the PDA.</p> |

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| | Use of the Product for non ABS classed vessels, MODUs or facilities is to be to an agreement between the manufacturer and intended client. |
| ABS Rules | 2011 Steel Vessels Rules 1-1-4/7.7, 1-1-Appendix 3, 4-8-4/21.9.1, 21.9.3(b); 2000 ABS Guide for Building and Classing Motor Pleasure Yachts 21.13.2; 2001 Guide For Building and Classing High-Speed Craft 4/5B3.9.1; 2011 ABS Rules for Steel Vessels Rules under 90 meters (295 feet) in Length 4-6-3/5.9.1(c), 5.9.1(f) |
| Other Standards | 2007 ABS Rules for Building and Classing Steel Vessel Rules for Service on Rivers & Intracoastal Waterways 4-5-3/5.9.1(c), 5.9.1(f); 2009 ABS Rules for Building and Classing Steel Barges 4-1-3/1; 2001 ABS Guide for Building and Classing Passanger Vessels Section 5/13.1; 1975 Rules for Building and Classing Aluminum Vessels Section 33. |

| Model Certificate | Model Certificate No | Issue Date | Expiry Date |
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| PDA | 11-HS627347-PDA | 11/MAR/2011 | 10/MAR/2016 |