



* - LENGTH L IN 1/16 INCREMENTS ±.010 (2 DIGITS)
 LENGTH L IN THOUSANDTHS OF AN INCH ±.005 (3 DIGITS)

ALL DIMENSIONS PRIOR TO PLATING.

PART NUMBER	BOLT SIZE	A ±.005	DI	DO	L MAX ±.010	(HF)	(HS)
JK5946()55()()	.1640	.328	.1670-.1685	.1990-.2000	.750	.067	.075
JK5946()06()()	.1900	.380	.1930-.1945	.2250-.2260	1.000	.078	.086
JK5946()08()()	.2500	.505	.2530-.2545	.2852-.2862	1.000	.105	.113
JK5946()10()()	.3125	.631	.3155-.3170	.3477-.3487	1.000	.132	.140
JK5946()12()()	.3750	.758	.3780-.3795	.4102-.4112	1.000	.159	.167

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	CONDITION	FINISH	SPEC.
C	A-286 CRES	AMS 5525	AS FORMED	PASSIVATE	QQ-P-35
D	A-286 CRES	AMS 5525	ANNEALED	PASSIVATE	QQ-P-35

SURFACE FINISH

CODE	TREATMENT
N	NONE
B	POWDER BLAST
C	CAD PLATED
AC	ALUMINUM COAT

LUBRICATION DATA

CODE	LUBRICATION	SPEC.
NONE	NONE	
B	NONE	
L	CETYL ALCOHOL	MIL-L-87132

EXAMPLE PART NUMBER

JK5946 C 08 B 200 L

↑ LUBRICATION - CETYL ALCOHOL
 ↑ LENGTH L IN THOUSANDTHS - .200 INCH
 ↑ SURFACE FINISH - POWDER BLAST
 ↑ FASTENER DIA IN 32NDS - .2500 INCH
 ↑ MATERIAL - A-286 CRES
 ↑ BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED.



CARSON CITY
 NEVADA 89706

PANDOR

APPROVALS	DATE
DRAWN BSP	7DEC01
CHECKED DAC	7DEC01
RELEASED CGH	7DEC01
REVISED BSP	7DEC01

TITLE			
SLEEVE, BOLT CLEARANCE, 100° TENSION HEAD			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	JK5946	8
SCALE	4/1 7DEC01		SHEET 1 OF 1