



**BORE DIA AND THICKNESS DATA**

CODE	THREAD T	H	A	B	D	E MAX	F ±.005	MINIMUM L
06	.1380-32 UNC-3B	.140 - .150	.62	.365 - .375	.145 - .149	.455	.030	.450
08	.1640-32 UNC-3B	.170 - .180	.75	.427 - .437	.171 - .175	.495	.030	.475
324	.1900-24 UNC-3B	.200 - .210	.87	.427 - .437	.199 - .203	.525	.030	.500
3	.1900-32 UNF-3B	.200 - .210	.87	.427 - .437	.199 - .203	.515	.030	.500
420	.2500-20 UNC-3B	.260 - .270	1.00	.552 - .562	.259 - .263	.595	.030	.575
4	.2500-28 UNF-3B	.260 - .270	1.00	.552 - .562	.259 - .263	.585	.030	.575
5	.3125-24 UNF-3B	.323 - .333	1.12	.615 - .625	.326 - .330	.650	.040	.625
6	.3750-24 UNF-3B	.385 - .395	1.25	.677 - .687	.389 - .393	.725	.050	.675

**MATERIAL AND FINISH DATA**

CODE	BUSHING MATERIAL	SPEC.	FINISH	SPEC.
A	2024 ALUMINUM	QQ-A-200, QQ-A-225	NONE	
AA			ANODIZE	MIL-A-8625 TYPE I
CR	304 CRES	AMS 5639	PASSIVATE	QQ-P-35

**EXAMPLE PART NUMBER**

CB9061 AA 4-1600-750

**NOTE:** OPTIONAL TRIMMED BASEPLATE AVAILABLE ON SIZES 420, 4, 5, AND 6 ONLY.

OPTIONAL TRIMMED BASEPLATE  
GRIP LENGTH L IN THOUSANDTHS OF AN INCH - 1.600  
THREAD SIZE - .2500-28 UNF-3B  
BUSHING MATERIAL - 2024 ALUMINUM, ANODIZE  
BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED.

**GLICK BOND**

CARSON CITY  
NEVADA 89706

APPROVALS		DATE	TITLE			
ANGLES	±1°	DRAWN MGV	THREADED BUSHING, SPACER INSERT, LOCKING			
.XX	±.03	CHECKED DAC	SIZE	CAGE CODE	DWG. NO.	REV.
.XXX	±.010	RELEASED CGH	A	66530	CB9061	6
.XXXX	±.001	REVISED MGV	SCALE	23JUL96		SHEET 1 OF 1