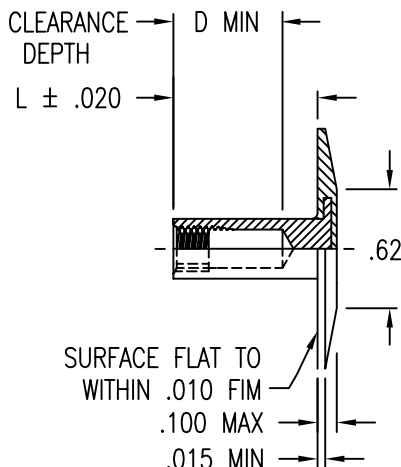
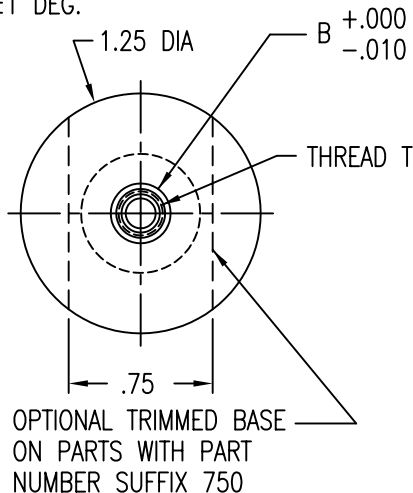
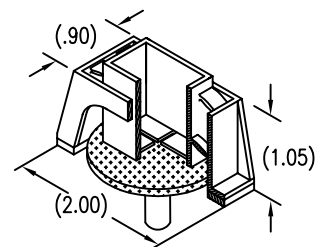


STANDOFF STRAIGHT WITHIN
.004 INCH PER INCH LENGTH.
THREAD P.D. CONCENTRIC WITH
BASE O.D. WITHIN .020 FIM.
AND PERP. TO BASE WITHIN
±1 DEG.



DISPOSABLE PRESSURE SENSITIVE ADHESIVE FIXTURE HOLDS STANDOFF WHILE ADHESIVE CURES



LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22	24
L	.312	.375	.437	.500	.562	.625	.687	.750	.812	.875	.937	1.000	1.062	1.125	1.250	1.375	1.500
D MIN	.218	.295	.400	.472													

STANDOFF MATERIAL AND FINISH DATA

CODE	STANDOFF MATERIAL	SPEC.	FINISH	SPEC.
A	2024 OR 6061		NONE	
AA	ALUMINUM	QQ-A-200, QQ-A-225, QQ-A-250	ANODIZE	MIL-A-8625
CR	302, 303, 304, OR A-286 CRES	AMS 5513, 5516, 5525, 5636, 5637, 5638, 5639, 5640, 5641, 5647, 5726, 5731, 5732, 5734, OR 5737	PASSIVATE	QQ-P-35
CRA	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, 5737	PASSIVATE	QQ-P-35
T	6AL-4V TITANIUM	AMS 4911, 4928, 4965, OR 4967	NONE	

COMPOSITE MATERIAL

CODE	BASEPLATE MATERIAL
C	CARBON/EPOXY, 350° F
G	GLASS/EPOXY, 250° F
E	GLASS/EPOXY, 350° F

THREAD T DATA

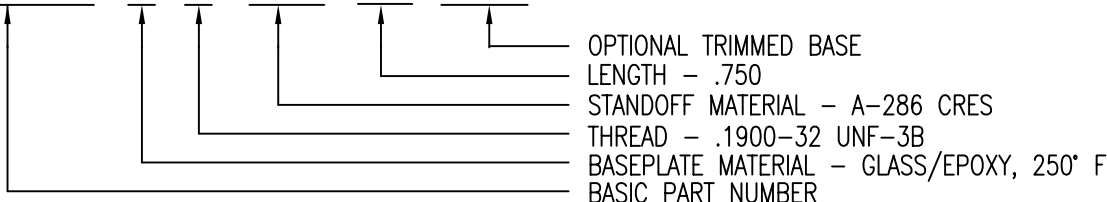
CODE	THREAD SIZE	B DIA.
06	.1380-32 UNC-3B	
08	.1640-32 UNC-3B	.312
3	.1900-32 UNF-3B	
4	.2500-28 UNF-3B	.375

THREAD T

MS21209 INSERT
INSTALLED PER MS33537.
LUBE PER MIL-L-46010,
TYPE 1. THREAD LOCK PER
MIL-N-25027. ACCOMMODATES
MIL-S-8879 UNJ THREAD
SCREW.

EXAMPLE PART NUMBER

CB4033 G 3 CRA 12-750



OPTIONAL TRIMMED BASE

LENGTH - .750

STANDOFF MATERIAL - A-286 CRES

THREAD - .1900-32 UNF-3B

BASEPLATE MATERIAL - GLASS/EPOXY, 250° F

BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED.

GLICK BOND

CARSON CITY
NEVADA 89706

		APPROVALS	DATE
ANGLES	±1°	DRAWN MGV	13AUG96
.XX	±.03	CHECKED DAC	13AUG96
.XXX	±.010	RELEASED CGH	13AUG96
.XXXX	±.001	REVISED	

TITLE			
STANDOFF, LOCKING THREAD, REVERSE MOUNTED			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB4033	0
SCALE	1/1		12AUG96
SHEET 1 OF 1			