



LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	8	10	12	14	16	18	20	22	24	26	28	30	32
L	.500	.625	.750	.875	1.000	1.125	1.250	1.375	1.500	1.625	1.750	1.875	2.000

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
A	2024 OR 7075	QQ-A-200, QQ-A-225, OR QQ-A-250	NONE	
AA	ALUMINUM		ANODIZE	MIL-A-8625
CR	302, 303, 304 CRES OR A-286 CRES	AMS 5513, 5516, 5525, 5636, 5637, 5638, 5639, 5640, 5641, 5647, 5726, 5731, 5732, 5734, OR 5737	PASSIVATE	QQ-P-35
CRA	A-286 CRES			
CRM	316 CRES			
		AMS 5507, 5524, 5648, 5653, OR 5907		

FINE THREAD DATA

CODE	THREAD T PER MIL-S-8879
3	.1900-32 UNJF-3A
4	.2500-28 UNJF-3A
5	.3125-24 UNJF-3A
6	.3750-24 UNJF-3A
7	.4375-20 UNJF-3A
8	.5000-20 UNJF-3A

COARSE THREAD DATA

CODE	THREAD T PER FED-STD-H28
324	.190-24 UNC-2A
420	.250-20 UNC-2A
518	.312-18 UNC-2A
616	.375-16 UNC-2A
714	.437-14 UNC-2A
813	.500-13 UNC-2A

OPTIONAL CONSTRUCTION

CODE	MANUFACTURING METHOD
B	ONE PIECE

OPTIONAL PRIMER

CODE	BASEPLATE PRIMER	SPEC.
P	EPOXY PRIMER	MIL-P-85582

EXAMPLE PART NUMBER

CB3200 CR 3-16 P 125 B

OPTIONAL CONSTRUCTION - ONE PIECE
 OPTIONAL TRIMMED BASE - 1.25
 OPTIONAL PRIMER COATING ON BASEPLATE
 STUD LENGTH L - 1.000
 THREAD SIZE T - .1900-32 UNJF-3A
 STUD MATERIAL - 302, 303, 304, OR A-286 CRES
 BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

		APPROVALS	DATE
ANGLES	±1°	DRAWN BSP	7MAR00
.XX	±.03	CHECKED DAC	7MAR00
.XXX	±.010	RELEASED CGH	15MAR00
.XXXX	±.001	REVISED BSP	7MAR00

TITLE			
STUD, VERY LARGE, ADHESIVE BONDED			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB3200	3
SCALE	1/1	3MAR00	SHEET 1 OF 1